

Tube Gauge

Using three point ball contact makes it easy to use for measuring Tube I.D. and tube sheet holes. The reversible dial plate offers metric on one side and inch/decimal on the other side. Standard measurement depth is 4" or 8" with add on extensions available. Each extension adds 8" of reach to the gauge.



Tube O.D.	I.D. Range		Standard Tool Number	Reach	Setting Ring	Mandrel Extension	Body Extension
	Min	Max					
3/8" (9.5mm)	.290" (7.4mm)	.350" (8.9mm)	876200-375	4"	8252-3/8	876210-500	876211-375
1/2" (12mm)	.350" (8.9mm)	.450" (11.4mm)	876200-500	4"	8252-1/2	876210-500	876211-500
5/8" (16mm)	.440" (11.2mm)	.560" (14.2mm)	876200-625	4"	8252-5/8	876210-500	876211-625
3/4" (19mm)	.550" (14.0mm)	.715" (18.2mm)	876200-750	8"	8252-3/4	876210-500	876211-750
7/8" (22mm)	.675" (17.1mm)	.840" (21.3mm)	876200-875	8"	8252-7/8	876210-500	876211-750
1" (25mm)	.800" (20.3mm)	.965" (24.5mm)	876200-1000	8"	8252-1	876210-500	876211-750
1 1/4" (32mm)	.950" (24.1mm)	1.170" (29.7mm)	876200-1250	8"	8252-1 1/4	876210-500	876211-750
1 3/8" (35mm)	1.085" (27.5mm)	1.295" (32.9mm)	876200-1375	8"	8252-1 3/8	876210-500	876211-750
1 1/2" (38mm)	1.240" (31.5mm)	1.450" (36.8mm)	876200-1500	8"	8252-1 1/2	876210-1500	876211-1500
2" (51mm)	1.700" (43.2mm)	1.910" (48.5mm)	876200-2000	8"	8252-2	876210-2000	876211-2000

Grooving Tool

The GT Series Grooving Tools are fast and accurate for cutting grooves in tube sheets, either manually to clean up existing grooves or on any drilling / milling machines. They have a one piece mandrel design to improve the tools performance and are available in hole sizes 5/8" to 3". The tools are supplied fitted with one standard 1/8" x 1/4" x 1/8" cutter bit, although other cutter bit sizes are available on request.



Size	Part No.	Replacement Cutter Bits – Spacing Configuration				Morse Taper No.
		Ferrous & Non Ferrous		Stainless Steel		
		1/8" x 1/4" x 1/8"	1/8" x 3/8" x 1/8"	1/8" x 1/4" x 1/8"	1/8" x 3/8" x 1/8"	
5/8" (15.88mm)	GT625	GT-100-31-3	GT-100-31-4	GT100-31-3S	GT-100-31-4S	3
3/4" (19.05mm)	GT750					
7/8" (22.23mm)	GT875					
1" (25.4mm)	GT1000					
1 1/4" (31.75mm)	GT1250					4
1 1/2" (38.1mm)	GT1500					
1 3/4" (44.45mm)	GT1750					
2" (50.8mm)	GT2000					
2 1/2" (63.5mm)	GT2500					
3" (76.2mm)	GT3000					